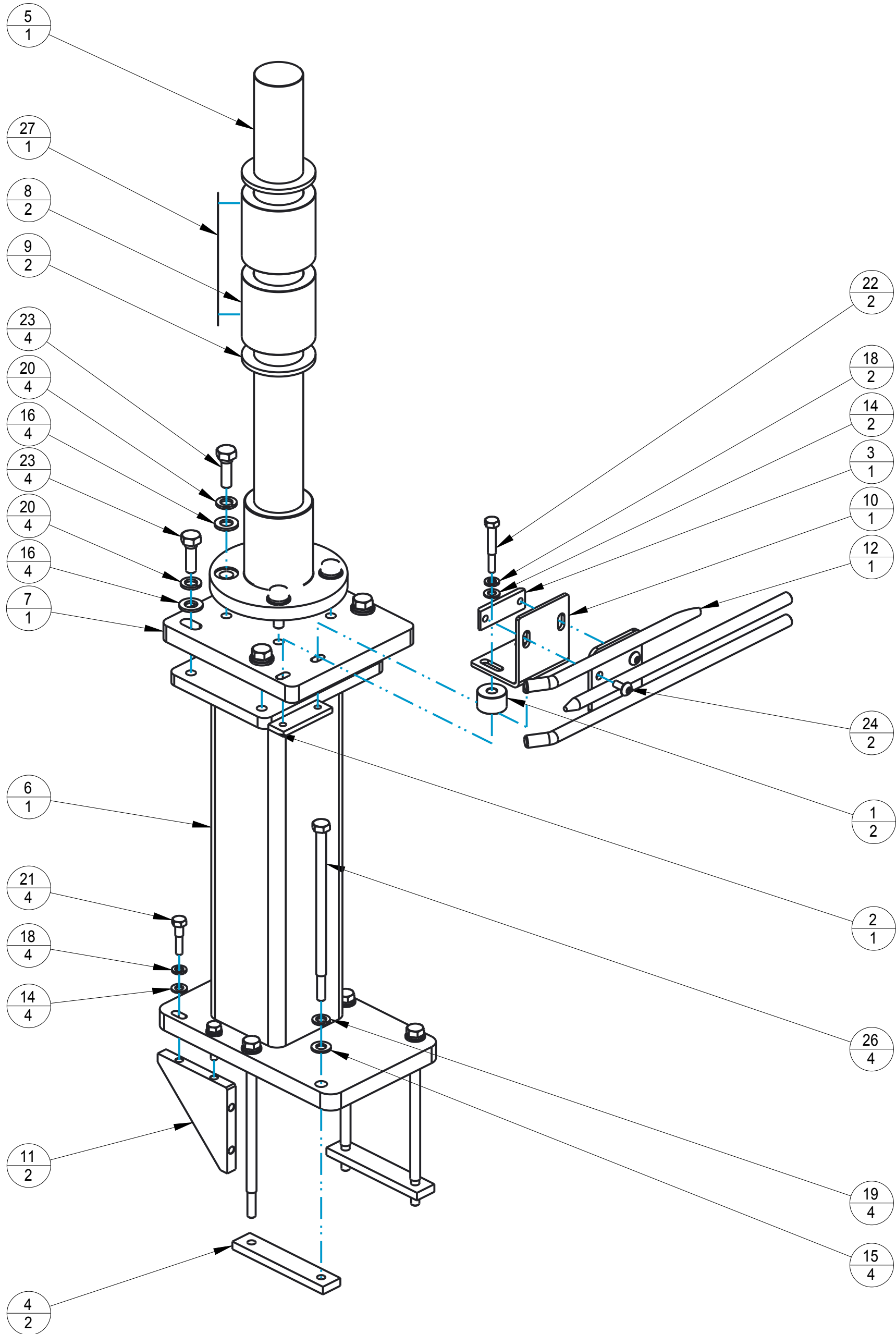
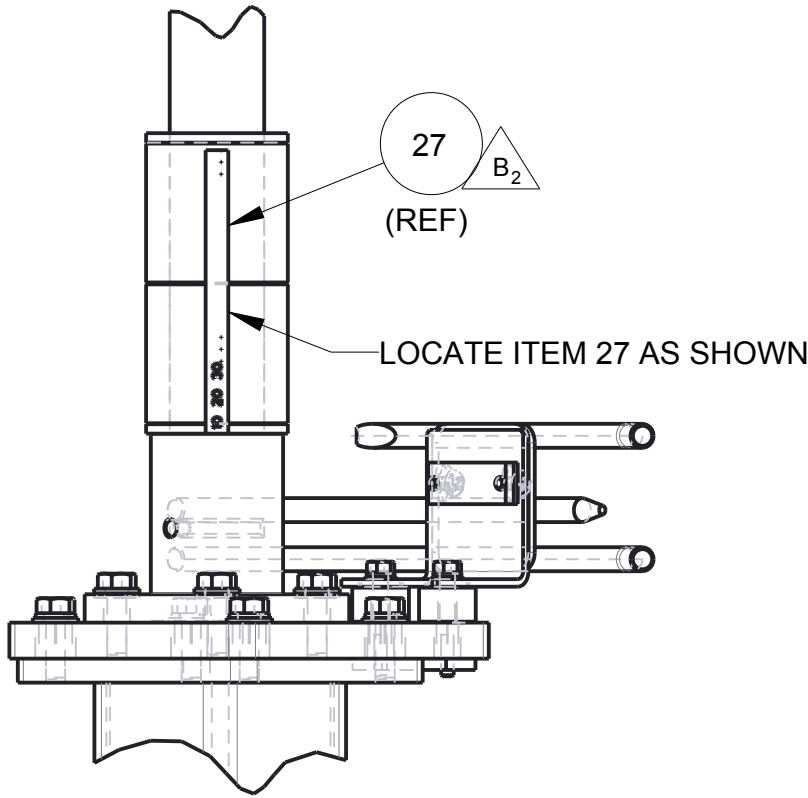
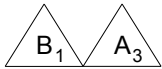




ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	SPACER, 10 X 30 X 19L	U5001097M-0039
2	1	STRIPNUT, 70x22x6, 2X M8@50	U5007876P
3	1	STRIP NUT M8	U5008857M
4	2	STRIPNUT, 130x25x9, 2X M10@100	U5008858P
5	1	SHAFT, L/F DOOR PIVOT NON-OP SIDE	U5009122P
6	1	POST, L/F SUPPORT, NON-OP SIDE	U5009126M
7	1	MOUNT, L/F ADJUSTING, NON-OP SIDE	U5009127M
8	2	SPACER, L/F DOOR NON-OP SIDE	U5009134M
9	2	FRICTION WASHER, L/F SHAFT, OP-SIDE	U5009135P
10	1	BRKT, MINOR FLAP RETAINER	U5009147M
11	2	GUSSET, L/F MOUNTING SUPPORT	U5009150P
12	1	WELDMENT, MINOR FLAP RETAINERS	U5009158S
14	6	EXP" M8 METRIC FLAT WASHER (STN STL)	U6002509P_EXP
15	4	EXP" M10 METRIC FLAT WASHER (STN STL)	U6002510P_EXP
16	8	EXP" M12 METRIC FLAT WASHER (STN STL)	U6002511P_EXP
18	6	EXP" M8 STD SPRING LOCK WASHER (STN STL)	U6002564P_EXP
19	4	EXP" M10 STD SPRING LOCK WASHER (STN STL)	U6002565P_EXP
20	8	EXP" M12 STD SPRING LOCK WASHER (STN STL)	U6002566P_EXP
21	4	"EXP" HEX BOLT, M8X1.25 x 35 LG (STN STL)	U6002766P_EXP
22	2	"EXP" HEX BOLT, M8X1.25 x 55 LG (STN STL)	U6002770P_EXP
23	8	"EXP" HEX BOLT, M12X1.75 x 35.0 LG (STN STL)	U6002805P_EXP
24	2	EXP" SOCKET BUTTON HEAD SCREW, M8X1.25 x 16.0 LG	U6002873P_EXP
26	4	EXP" HEX BOLT, M10 X1.5 x 200.0 LG (STN STL)	U6003752P_EXP
27	1	SCALE, SELF-ADHESIVE PET, 200mm L TO R, CUT TO 150mm	U5008841P_CFG150



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-	--		
B	1) DEL ITEM 13 WAS U5009169 2) ADDED ITEM 27 w/ AUXILIARY VIEW FOR LOCATION OF SCALE REVISED PER ECN002205	KJW	3/12/09
A	1) DEL ITEM 25 WAS M4 HEX BOLT 2) DEL ITEM 17 WAS M4 LW 3) CHGD ITEM 13 WAS U509443M 4) NEW RELEASE / NO ECN REQ'D	MF	7-15-2008
REV.	DESCRIPTION	BY	CHK'D
		DATE	DATE

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1250M MACHINE	5031 SERIAL NUMBER	LOAD/FOLD OP SIDE SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)	MATERIAL: FINISH:
DRW BY: GN		CHK'D :	ENGR. BY :
DATE: 20-Nov-06		DATE :	DATE :
TITLE: ASSY, PIVOT BASE, OP. SIDE, MD			
1/4 SCALE			
C DRW. SIZE			
U5009193M			
B REV			
1/1 SHEETS			

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